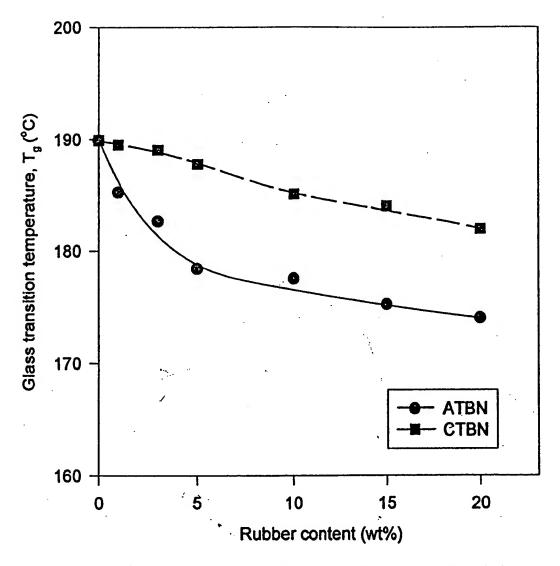


Stress intensity factor,  $K_{Ic}$ , of rubber-toughened polybenzoxazine as a function of rubber content.



 $T_{\rm g}$  trends in rubber modification of polyben-zoxazine with CTBN and ATBN.